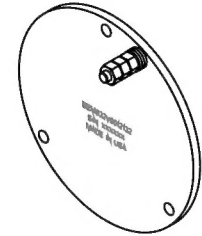
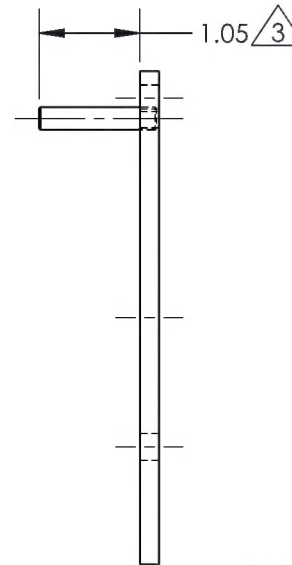
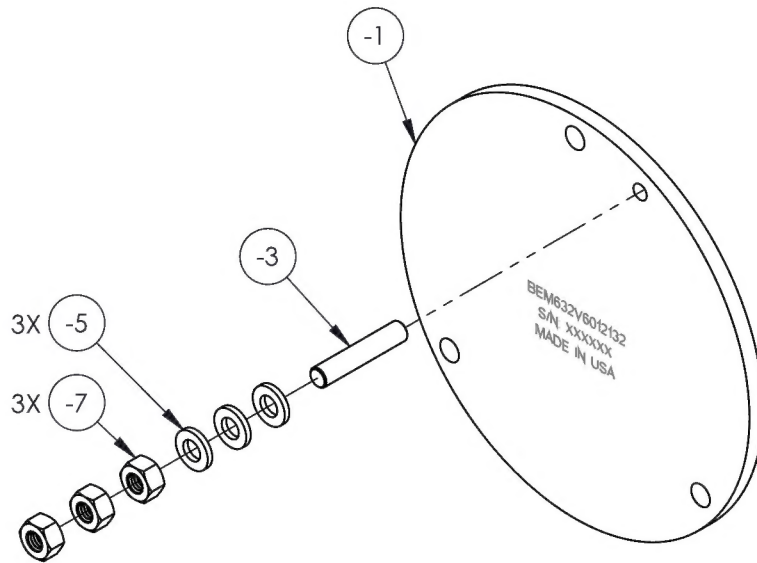


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/3/2017	RJC	JAG



NOTE:

1. REF. AIRBUS M632V6012132.
2. PART OF KIT RBEM632V6009102.

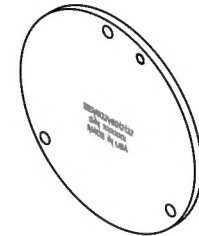
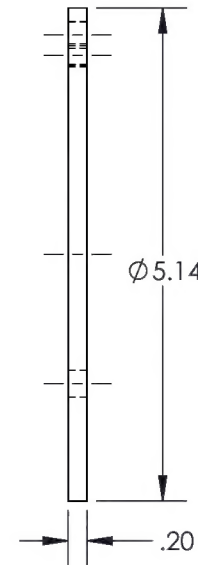
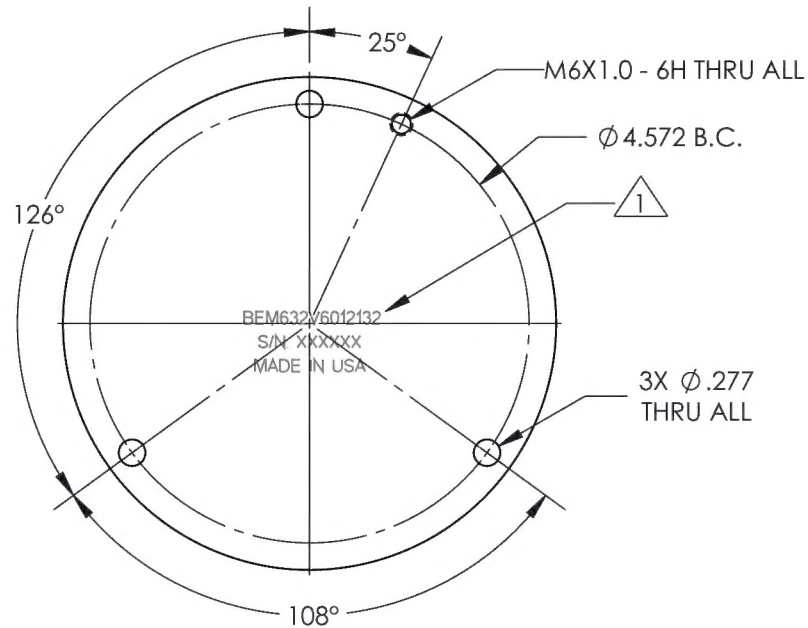
3. USE -9 TO BOND -3 TO -1.

DART AEROSPACE	
TITLE LUBRICATION PUMP BLANK	
DWG NO. RBEM632V6012132	REV 1
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:2	DATE 6/15/2016
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLANK	WHITE DELRIN/ACETAL		1
			-3	1	STUD	WHITE NYLON	M6 X 1 X 30mm (MCMASTER-CARR #98882A600) MODIFIED	2
		B/O	-5	3	FLAT WASHER	NYLON	M6 (MCMASTER-CARR #95610A570)	1
		B/O	-7	3	HEX NUT	NYLON	M6 X 1 (MCMASTER-CARR #93800A600)	1
		B/O	-9	A/R	ADHESIVE	CLEAR EPOXY	(GORILLA # 4200102)	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

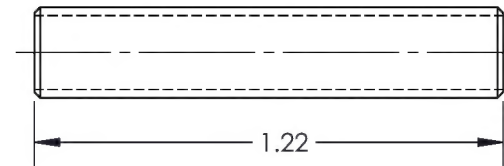
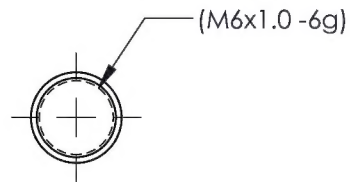
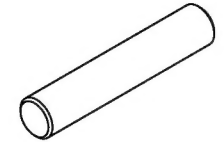
1 LASER ENGRAVE T/N, S/N, "MADE IN USA",
FILL IN TEXT WITH BLACK PAINT.

(-1)
BLANK

DART AEROSPACE	
TITLE LUBRICATION PUMP BLANK	
DWG NO. RBEM632V6012132-1	REV 1
MAT'L WHITE DELRIN/ACETAL HEAT TREAT FINISH SPEC DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL H175	
SCALE 1:2	DATE 6/15/2016
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

STUD

DART AEROSPACE	
TITLE LUBRICATION PUMP BLANK	
DWG NO. RBEM632V6012130-3	REV 1
MAT'L WHITE NYLON	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 2:1	DATE 6/15/2016
SHEET 3 OF 3	